### Technical Datasheet AWS 133 Rev.2





# **STAINLESS STEEL 321**

#### **Key Features**

Similar composition to 304 Stainless Steels but with addition of Titanium

Good creep and oxidation resistance make this a cost effective material for a number of applications

IMPORTANT We will manufacture to your required mechanical properties.

### key advantages to you, our customer



0.025mm to 21mm (.001" to .827")





E.M.S available

Order 3m to 3t (10 ft to 6000 Lbs)



within 3 weeks

Delivery:



Technical support

### STAINLESS STEEL 321 available in:-

- Round wire
- Bars or lengths
- Flat wire
- Shaped wire
- Rope/Strand



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## **STAINLESS STEEL 321**



Chemical Composition			Specifications	Key Features	Typical Applications
Element	Min %	Max %	ASTM A313 ASTM A240 ASTM A479 BS EN 10088-3:2014	Similar composition to 304 Stainless Steels but with addition of Titanium Good creep and oxidation resistance make this a cost effective material for a number of applications	Refinery Equipment
С	-	0.08			Heat Exchangers
Mn	-	2.00			Engineered components Food Processing
Р	_	0.04			
r	_	0.04			Waste Treatment
S	-	0.03	Designations		
Si	0.40	1.00	W.Nr. 1.4541 UNS S32100 AWS 133		
Cr	17.00	19.00			
Ni	9.50	12.00			
N	-	0.10			
Мо	-	0.50			
Ti	5 x C	0.70			
Fe BAL					

Density	8.03 g/cm <sup>3</sup>	0.29 lb/in <sup>3</sup>	
Melting Point	1370 ℃	2500 °F	
Coefficient of Expansion	<b>16.6 μm/m °C (20 – 100 °C)</b> 9.2 x10 <sup>-6</sup> in/in °F (70 – 212 °F)		
Modulus of Rigidity	78 kN/mm²	11300 ksi	
Modulus of Elasticity	193 kN/mm²	28000 ksi	

Heat Treatment of Finished Parts							
Condition of supplied by Alley Wire	Туре	Temperature			Caeling		
Condition as supplied by Alloy Wire		°C	°F	Time (Hr)	Cooling		
Annealed or Spring Temper	Stress Relieve	450	840	1	Air		

Properties							
Condition	Approx. tensile stren	gth	Approx. operating temperature				
Condition	N/mm²	ksi	°C	°F			
Annealed	<800	<116	-200 to +300	-330 to +570			
Spring Temper	1300 – 2200	189 – 319	-200 to +300	-330 to +570			

The above tensile strength ranges are typical. If you require different please ask.

AS 9100 Aerospace & Defence ISO 9001 Quality Management ISO 45001 Health & Safety