Technical Datasheet AWS 054 Rev.1



HASTELLOY C-276

Key Features

Excellent corrosion resistance in a wide range of corrosive media including, sulphur compounds and chloride ions

Excellent resistance to pitting, crevice corrosion and stress corrosion cracking

Withstands the corrosive effects of wet chlorine gas, hypochlorite and chlorine dioxide

Good for sea water applications

IMPORTANT We will manufacture to your required mechanical properties.

key advantages to you, our customer



0.025mm to 21mm (.001" to .827")





Order 3m to 3t (10 ft to 6000 Lbs)



Technical support

Delivery:

within 3 weeks

HASTELLOY[~] C-276 available in:-

- Round wire
- Bars or lengths
- Flat wire
- Shaped wire
- Rope/Strand

Packaging

CoilsSpools

Bars or lengths

"Trade name of Haynes International.

Manufacturing quality, delivering reliability | alloywire.com

Copyright © 2016 Alloy Wire International Ltd

Technical Datasheet AWS 054 Rev.1 HASTELLOY C-276



Chemica	al Compo	sition	Specifications	Key Features	Typical Applications	
Element	Min %	Max %	ASTM B574 ASTM B575 ASTM B619 ISO 15156-3 (NACE MR 0175)	Excellent corrosion resistance in a wide range of corrosive media including, sulphur compounds and chloride ions Excellent resistance to pitting, crevice corrosion and stress corrosion cracking Withstands the corrosive effects of wet chlorine gas, hypochlorite and chlorine dioxide Good for sea water applications	Chlorination systems Nuclear fuel reprocessing Pickling systems Chemical processing Marine industries	
Мо	15.00	17.00				
Cr	14.50	16.50				
Fe	4.00	7.00				
W	3.00	4.50	Designations			
Со	-	2.50	W.Nr. 2.4819 UNS N10276 AWS 054			
С	-	0.010				
Si	-	0.08				
Mn	-	1.00				
V	-	0.35				
Р	-	0.04				
S	-	0.03				
Ni	BAL					

Density	8.89 g/cm ³	0.321 lb/in ³
Melting Point	1370 ℃	2500 °F
Coefficient of Expansion	11.2 μm/m °C (20 – 100°C)	6.2 x 10 ⁻⁶ in/in °F (70 – 212 °F)
Modulus of Rigidity	78.6 kN/mm²	11400 ksi
Modulus of Elasticity	205.5 kN/mm ²	29806 ksi

Heat Treatment of Finished Parts								
Condition of sumplied by Allow Wine	Туре	Temperature		T ime e (11-)	Casting			
Condition as supplied by Alloy wire		°C	°F	lime (Hr)	Cooling			
Annealed or Spring Temper	Stress Relieve	400 – 450	750 – 840	2	Air			

Properties								
Condition	Approx. tensile strength		Approx. operating temperature					
Condition	N/mm²	ksi	°C	°F				
Annealed	850 – 1050	123 – 152	-200 to +400	-330 to +750				
Spring Temper	1300 – 1600	189 – 232	-200 to +400	-330 to +750				

The above tensile strength ranges are typical. If you require different please ask.

