

## **key advantages to you,** our customer



0.025mm to 21mm (.001" to .827")



Order 3m to 3t (10 ft to 6000 Lbs)



Delivery: within 3 weeks



Wire to your spec



E.M.S available



very: Packaging





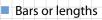
**IMPORTANT** 

Round wireBars or lengths

Flat wire

We will manufacture to your required mechanical properties.

TITANIUM Gr. 2 available in:-





## Technical Datasheet AWS 152 Rev.1

## TITANIUM Gr. 2



Chemical Composition			Specifications	Key Features	Typical Applications
Element	Min %	Max %	ASTM B348	Good strength to weight ratio, maintained at	Aerospace
N	-	0.03	ASTM F67	high temperatures	Automotive
С	-	0.08		One of the softer and more ductile grades of pure Titanium	Chemical Processing
н	-	0.015	Designations	Corrosion resistant in oxidizing and in mildly	
Fe	-	0.25	W.Nr. 3.7035	reducing environments	
0	-	0.25	UNS R50400 AWS 152	Good formability	
Residuals	-	0.40	,		
Ti BAL					

Density	4.51 g/cm3	0.163 lb/in3	
Melting Point	1670 ℃	3040 °F	
Coefficient of Expansion	8.6 μm/m °C (20 - 100 °C)	4.8 x 10-6 in/in °F (70 - 212 °F)	
Modulus of Rigidity	40 – 45 kN/mm²	5800 – 6530 ksi	
Modulus of Elasticity	105 – 120 kN/mm²	15230 – 17400 ksi	

Heat Treatment of Finished Parts							
C	Туре	Temperature		Time - (11-)	Caalin n		
Condition as supplied by Alloy Wire		°C	°F	Time (Hr)	Cooling		
Annealed	Stress Relieve	540	1000	0.5 - 2	Air		
Spring Temper	Stress Relieve	250	480	0.5	Air		

Properties							
Condition	Approx. tensile strength		Approx. operating temperature				
Condition	N/mm²	ksi	°C	°F			
Annealed	450 - 650	65 - 94	-200 to +400	-330 to +750			
Spring Temper	650 - 950	94 - 138	-200 to +400	-330 to +750			

The above tensile strength ranges are typical. If you require different please ask.





